

Order 12601



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D5673-041**Job Sheet 188989****Part No:** D5673-041**Job Qty:** 1 pcs**Part Name:** Long XL Basket Assembly, LH**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/17/19**Job Tracking No:****Due Date:** 2/14/19**Created By:** Dara Macdonald**Type:** SOLD**Description:****Note:** TBD DWG D5673 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		2/14/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

BEB19-02-12

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110	Handfinish - 4-1-Assembly-B4B	1 pcs	2/14/19	0.00 1.00	Handfinish - 4 - 1 - B4B
					Handfinish - 4 - 10 - B4B
					Handfinish - 4 - 11 - B4B
					Handfinish - 4 - 12 - B4B
					Handfinish - 4 - 13 - B4B
					Handfinish - 4 - 14 - B4B
					Handfinish - 4 - 15 - B4B
					Handfinish - 4 - 2 - B4B
					Handfinish - 4 - 3 - B4B
					Handfinish - 4 - 4 - B4B
					Handfinish - 4 - 5 - B4B
					Handfinish - 4 - 6 - B4B
					Handfinish - 4 - 7 - B4B
					Handfinish - 4 - 8 - B4B
					Handfinish - 4 - 9 - B4B
120	QC 5	1 pcs	2/14/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 38
					QC 5 - 42
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
130	Packaging 3-1 - Stock - B4B	1 pcs	2/14/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B

BEB 19-02-12

DAS
FEB 12 2019 68
9-89

9-89 DAS
FEB 13 2019

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	2/14/19	0.00 0.00	QC 21 - SA - 21	DAC FEB 13 2019
	pcs			QC 21 - SA - 70	21

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-1A-SA	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5143225
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5123919
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5147530
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5116813-1
AN5-17A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5143682
D3913-041	Long Basket Base Assembly, 350 ~	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5151519
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5144798
D3953-17	Gas Spring Spacer	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5135362
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5133690
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5142117
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5115826
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5144407
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5144935
D5669-041	Long Basket Lid Assembly	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5151461
MS21042L3	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5094592
MS21042L5	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5142139
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5053951-4
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5050052-1
NAS1149F0332P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5134693-1
NAS1149F0432P	Washer	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5131202-1
NAS1149F0563P	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5098031-3

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-14A	2	275	0
	AN310-4	3	141	0
	AN310C4	2	65	0
	AN4-12	3	115	0
	AN5-17A	2	129	0
	D3913-041	1	2	0
	D3917-3	6	122	0
	D3953-17	1	27	0
	D3953-21	1	30	0
	D3953-3	2	30	0
	D3953-7	2	47	0
	D3953-9	2	58	0
	D3969-3	1	24	0
	D5669-041	1	0	0
	MS21042L3	2	2,207	0
	MS21042L5	2	294	0
	MS24665-151	3	588	0
	MS24665-300	2	44	0
	NAS1149C0432R	2	1,768	0
	NAS1149F0332P	4	2,259	0
	NAS1149F0432P	6	910	0
	NAS1149F0563P	2	544	0
Part Specifications				
Specifications could not be found.				

Plex 1/17/19 10:44 AM Dart.Macdonald.Dara

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DART
AEROSPACE

Container No: S153055



Part: D5673 - 041

Job No: 188989

Serial No/Batch: S153055

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 02/12/19